

ACCOUNT	YOUR REF	CONTRACT REF	CALL NUMBER
23416	PPM	CO900992	412882

Reported Problem or Reason for Visit

AIS 27/7749 / Including Materials

Call logged on 17/08/2023 by Buster Rook-Bishop

Address

PILGRIM'S FOOD MASTERS UK LIMITED, ROOKERY FARM, ATTLEBOROUGH ROAD, LITTLE ELLINGHAM, ATTLEBOROUGH, NORFOLK, NR17 1JH

Contact email address: Buster.Rookbishop@pilgrimsfoodmasters.com;david.nock@cochran.co.uk

Boiler & Related Equipment







Description

Burner - GP E190X

Economiser - Serial No: 27/7750 -

Serial No: 2307749 - B23 Cochran Wee Chieftain Steam Boiler

Engineer Site Visits

Date	Engineer	Arrive	Depart	Travel Time	Mileage	Customer Signature
03/09/2023	David Nock	20:16	20:17	03:09	162	 BUSTER ROOK-BISHOP
04/09/2023	David Nock	08:28	14:09	02:28	41	 BUSTER ROOK-BISHOP
05/09/2023	David Nock	08:52	15:16	01:22	44	 BUSTER ROOK-BISHOP
06/09/2023	David Nock	08:52	14:12	02:17	38	 BUSTER ROOK-BISHOP
07/09/2023	David Nock	08:31	12:53	03:40	44	 BUSTER ROOK-BISHOP
08/09/2023	David Nock	12:09	12:10	08:22	161	 BUSTER ROOK-BISHOP

Cochran Services Ltd
Newbie Works, Annan
Dumfries & Galloway, DG12 5QU
Tel: +44 (0)1461 202111, Fax: +44 (0)1461 200255
finance@cochran.co.uk
VAT Reg. GB 198 1058 81



Engineer Notes

03/09/2023 21:34 by David Nock (412882/001)

travel to digs

04/09/2023 15:24 by David Nock (412882/002)

attend site to commence ais, boiler still full and pressure, eventually boilers turned off and draining started, doors opened to aid cooling....

05/09/2023 16:44 by David Nock (412882/003)

surveyor on site, issues with sooting up, on going flue issue, ends of tubes burning away, surveyor to check in 3 months...everything else ok

06/09/2023 15:24 by David Nock (412882/004)

continue with annual strip down , boiler rebuilt and filled ready for warm up and hot tests...

07/09/2023 10:10 by David Nock (412882/005)

Boiler filled and fired and brought up to pressure ready for surveyor inspection tomorrow

08/09/2023 12:22 by David Nock (412882/006)

completed ais travel back

PREPARATION FOR ANNUAL INSURANCE SURVEY

- Drain boiler water spaces
- Remove man and mud doors, undertake inspection of water spaces
- Clean mating surfaces and inspect for pitting, corrosion or wear
- Open up fire and smoke passes, check all studs and fixings for wear / damage. Check tube ends for signs of leakage.
- Brush clean tube ends, tube plates and furnace
- Inspect refractories (subject to access)
- Check door seal adjusters & sealing rings (where fitted)



Strip steam and water mountings

- Crown valve
- Safety valve
- Feed water valve
- Non-return valve
- Blowdown valve (manual)
- Vent valve
- Water gauge cock assemblies - spindles removed, packings removed, check for presence of safety ball bearings
- Pressure gauge



POST ANNUAL INSURANCE SURVEY EXAMINATION

- Check to ensure all gaskets/joints are fully sealed, with no leaks evident
- All fittings and fixtures reinstated and checked prior to operation
- All disturbed seals, gaskets and packings to be renewed
- Reinstall smoke box doors and casings - seal and secure
- The boiler to be filled, and check operation of burner while carrying out warm-up procedure
- Pressure to be raised to enable all safety devices to be verified for correct operation in conjunction with client or inspector present
- 1st low water level
- 2nd low water level
- Pump control/modulating level
- Flame failure/UV cell function

